

3-2-2022

Gear geometry Review

$$P \equiv \text{Pitch (diametral pitch)} = \frac{N}{d}$$

$d \equiv$ diameter of Pitch Circle

$N \equiv$ Number of teeth

$p \equiv$ Circular pitch $pP = \pi$

$\Phi \equiv$ Pressure angle ($\Phi = 20^\circ$)

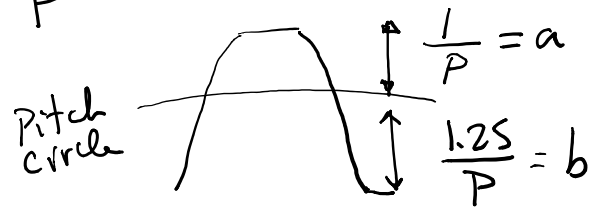
$d_b \equiv$ diameter of the base circle

$$d_b = d \cos \Phi$$

$h =$ tooth height $\frac{2.25}{P}$

$a \equiv$ addendum

$b \equiv$ dedendum



$$m \equiv \text{gear ratio} \equiv \frac{n_{\text{driver}}}{n_{\text{driven}}} \equiv \frac{N_{\text{driven}}}{N_{\text{driver}}} \equiv \frac{d_{\text{driver}}}{d_{\text{driven}}}$$

checking for interference (undercutting)

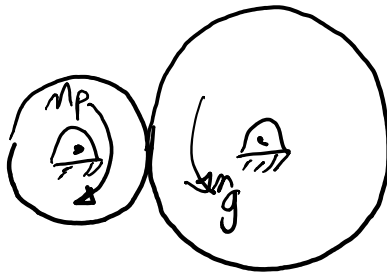
$$N_{\min, P} \checkmark$$

checking contact ratio

$$CR \equiv \checkmark > 1.2$$

Gear Trains (Gear Kinematics)

Regular gear Trains



$$n_P = +100 \text{ rpm}$$

$$N_P = 15 \quad N_G = 60$$

$$m = + \frac{n_P}{n_G}$$

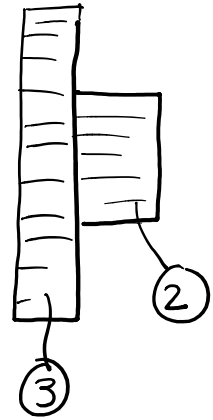
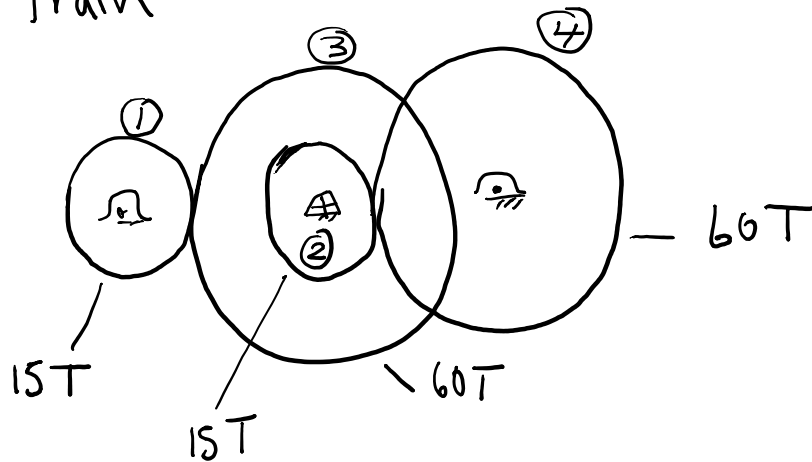
(Two external gears)

$$m = + \frac{100}{n_G} \Rightarrow -4 = \frac{100}{n_G} \Rightarrow n_G = -25 \text{ rpm}$$

$$m = - \frac{N_G}{N_P} = - \frac{60}{15} = -4$$

... Train

Gear Train



Find $m = \frac{n_1}{n_4}$

$$m = \frac{n_1}{n_3} \cdot \frac{n_3}{n_2} \cdot \frac{n_2}{n_4}$$

$$= \left(-\frac{N_3}{N_1}\right) \cdot (1) \cdot \left(-\frac{N_4}{N_2}\right)$$

$$m = + \frac{N_3 N_4}{N_1 N_2}$$

$$N_1 = 15 \quad N_2 = 15 \quad N_3 = 60 \quad N_4 = 60$$

$$m = \frac{60(60)}{15(15)} = +16$$

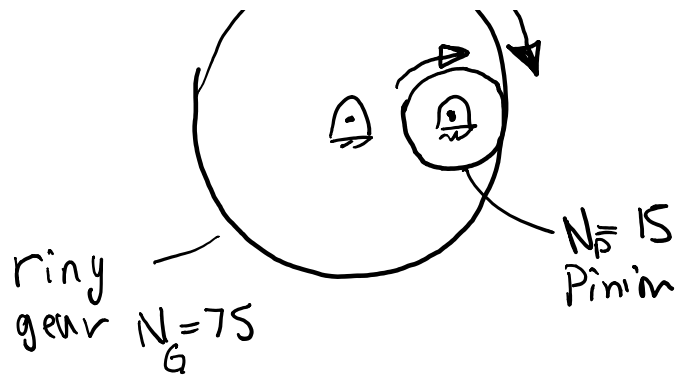
Internal gears in mesh

n_p



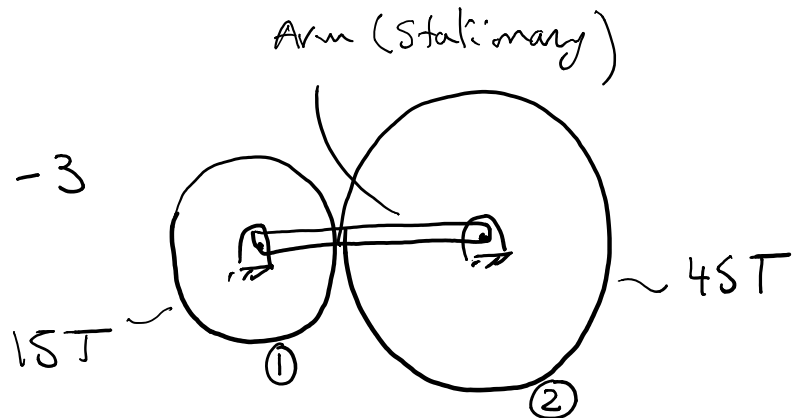
$$m = \frac{n_p}{n_G}$$

$$m = + \frac{N_G}{N_p}$$



Planetary Gear Trains (EPICyclic gears)

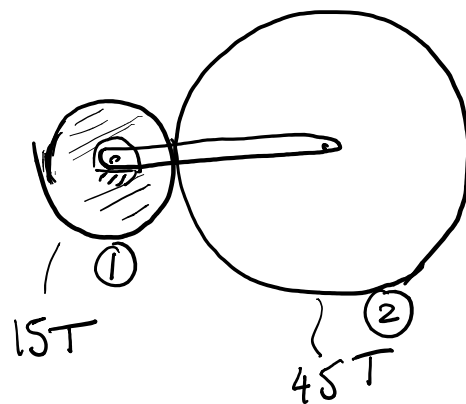
$$m = - \frac{N_2}{N_1} = - \frac{45}{15} = -3$$



Releasing the Arm

2-dof System

Need 2 inputs



Example

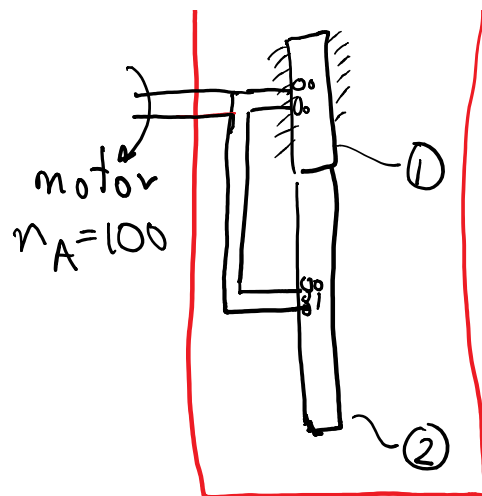
$$n_1 = 0 \quad n_{1/\text{ground}} = 0$$

$$n_A = +100 \text{ rpm}$$

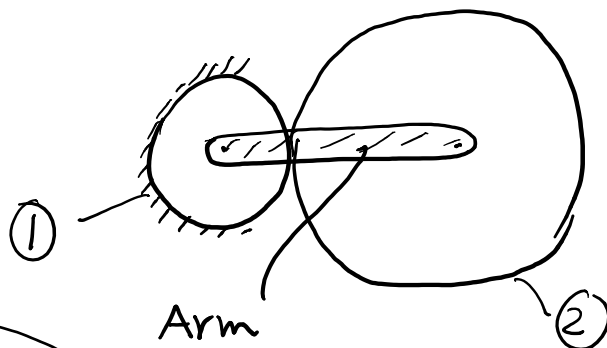


$$n_A = +100$$

Find n_2



How do we solve all Planetary gear Train Problems



$$\frac{\check{n}_{1/A}}{n_{2/A}} = -\frac{N_2}{N_1} = -\frac{45}{15} = -3$$

$n_{1/A} \equiv \text{rpm of gear 1 w/r to Arm}$

$n_{1/g} \equiv n_1 \equiv \text{rpm of gear 1 w/r to ground}$

$$n_{1/A} = n_{1/g} - n_{A/g} = n_1 - n_A$$

$$n_{2/A} = n_2 - n_A$$

$$\frac{n_{1/A}}{n_{2/A}} = \frac{n_1 - n_A}{n_2 - n_A} = \frac{0 - (100)}{n_2 - (100)}$$

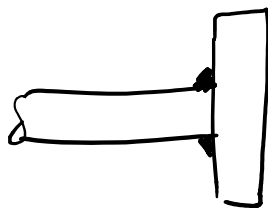
$$\Rightarrow \frac{-100}{n_2 - 100} = -3$$

$$\Rightarrow n_2 = \frac{400}{3} = +133.3 \text{ rpm}$$

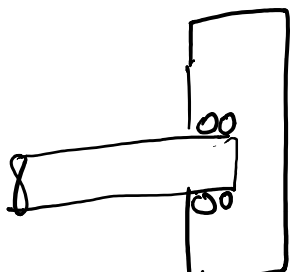
Gear ratio (input Arm = 100)
output $n_2 = 133.3$

$$m = \frac{100}{133.3} \checkmark$$

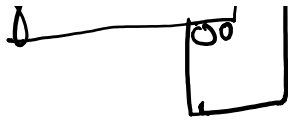
drawing Convention



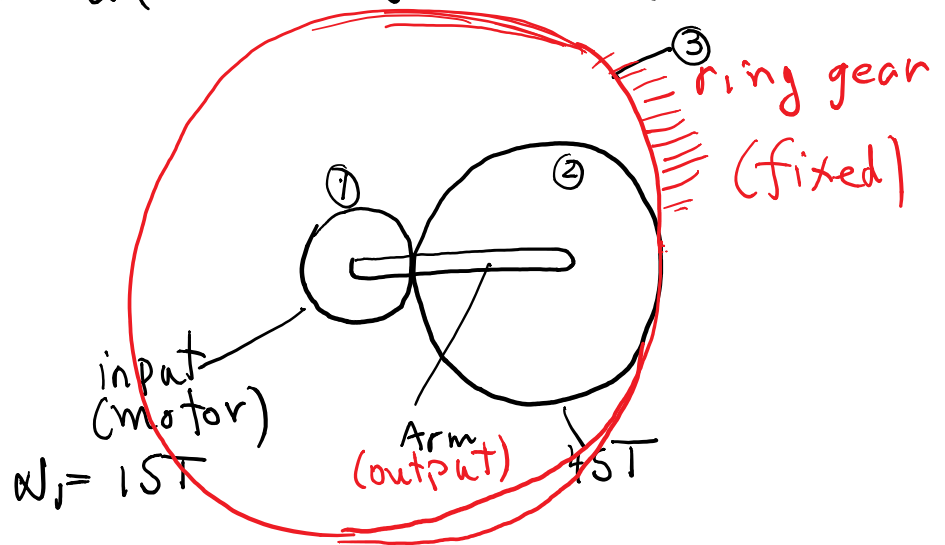
rigid Connection
(weld)



free to rotate

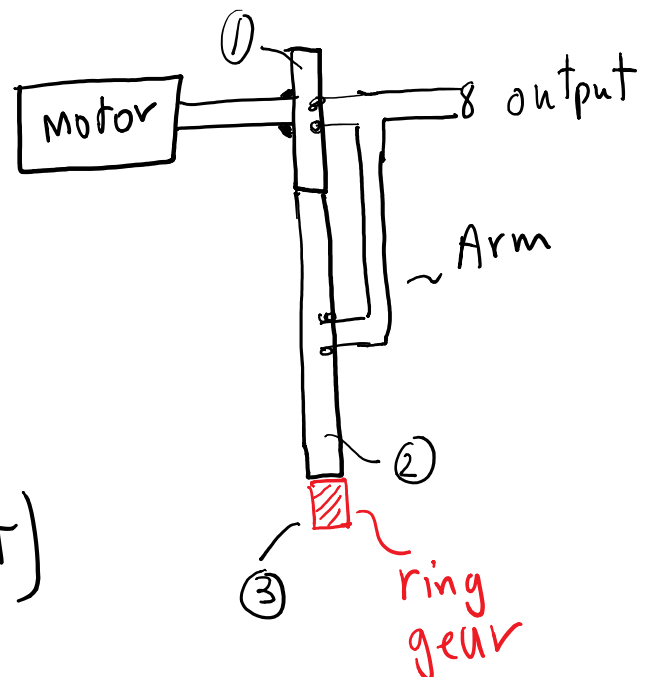


The Most Practical arrangement (Type-I)



inputs $n_1 = 100$
 $n_3 = 0$

output n_A



Solving for n_A (output)

$$\frac{n_1}{A} = \frac{n_1 - n_A}{1} = \frac{100 - n_A}{1}$$

$$\omega_{3/A} \quad \omega_3 - \omega_A \quad 0 - \omega_A$$

Also

$$\frac{\omega_{1/A}}{\omega_{3/A}} = \frac{\omega_{1/A}}{\omega_{2/A}} \cdot \frac{\omega_{2/A}}{\omega_{3/A}}$$

$$= \left(-\frac{N_2}{N_1} \right) \cdot \left(+\frac{N_3}{N_2} \right)$$

$$= -\frac{N_3}{N_1} = -\frac{105}{15} = -7$$

What is N_3 ?

If the input & output shafts are in-line

$$r_1 + d_2 = r_3$$

$$2r_1 + 2d_2 = 2r_3$$

$$d_1 + 2d_2 = d_3$$

$$\Rightarrow N_1 + 2N_2 = N_3 \Rightarrow N_3 = 15 + 2(45)$$

$$\Rightarrow N_3 = 105 \text{ teeth}$$

Therefore

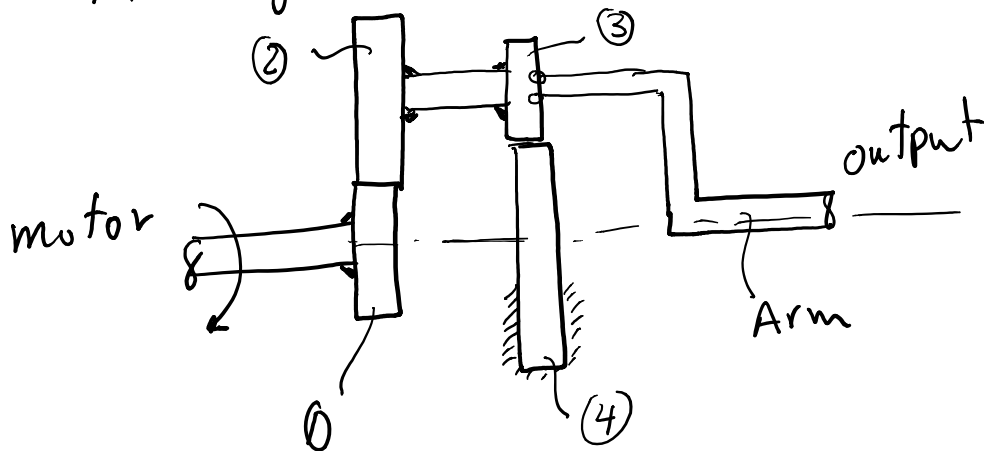
$$\frac{100 - \omega_A}{\omega_A} = -7$$

$$-\eta_A$$

$$\Rightarrow n_A = +12.5 \text{ rpm}$$

$$\text{Gear ratio } m = \frac{n_1}{n_A} = \frac{100}{12.5} = 8 \quad (8 \text{ to } 1)$$

Arrangement #2 (Type-II)



$$N_1 = 15$$

$$N_2 = 45$$

$$N_3 = 20$$

for inline (input/output) shafts

$$r_1 + r_2 = r_3 + r_4$$

$$N_1 + N_2 = N_3 + N_4$$

teeth

$$15 + 45 = 20 + N_4 \Rightarrow N_4 = 40$$

input $n_1 = +100$ rpm

output $n_A = ?$

$$\frac{n_{1/A}}{n_{4/A}} = \frac{n_1 - n_A}{n_4 - n_A} = \frac{100 - n_A}{0 - n_A}$$

Also

$$\frac{n_{1/A}}{n_{4/A}} = \frac{n_{1/A}}{n_{2/A}} \cdot \frac{n_{2/A}}{n_{3/A}} \cdot \frac{n_{3/A}}{n_{4/A}}$$

$$= \left(-\frac{N_2}{N_1}\right) (1) \left(-\frac{N_4}{N_3}\right)$$

$$= + \frac{N_2 N_4}{N_1 N_3} = \frac{(45)(40)}{(15)(20)} = +6$$

$$\Rightarrow \frac{100 - n_A}{0 - n_A} = 6 \Rightarrow n_A = -20$$

$$\text{gear ratio } m = \frac{100}{-20} = -5$$

Toy gear box (one stage)

Toy gear box (one stage)

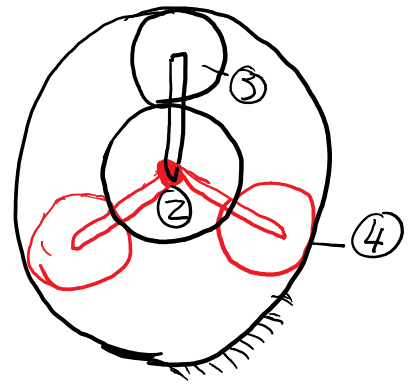
$$N_2 = 24$$

$$N_3 = 18$$

rpm

$$\text{input } n_2 = +100$$

Output n_A (find)



Solution (answers) [calculate]

$$N_4 = 60$$

$$n_A = 28.57$$

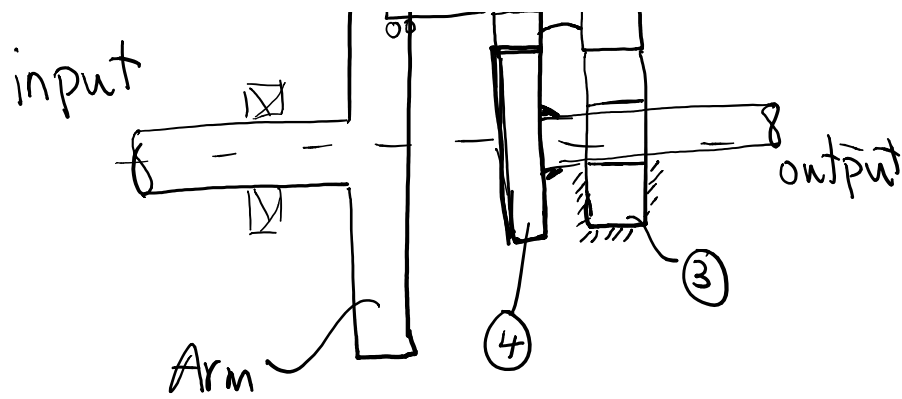
$$m = \frac{n_{\text{input}}}{n_{\text{output}}} \approx 3.5$$

2 stage $(3.5)^2$

8 stages $(3.5)^6 \approx \checkmark 1800$

Special arrangement (for high gear ratio)





Given $N_1 = 101$ Teeth
 $N_2 = 102$ "
 $N_3 = 99$ "

Inputs Arm and gear 3

output N_4

Find gear ratio $\frac{N_A}{N_4}$

$$N_A = +100$$

Solution

$$r_1 + r_4 = r_2 + r_3$$

$$N_1 + N_4 = N_2 + N_3$$

$$\Rightarrow N_4 = 102 + 99 - 101 \Rightarrow N_4 = 100$$

Forming the speed ratio w/r to the arm

$$\frac{n_{4/A}}{n_{3/A}} = \frac{n_4 - n_A}{n_3 - n_A} = \frac{n_4 - 100}{0 - 100}$$

Also

$$\frac{n_{4/A}}{n_{3/A}} = \frac{n_{4/A}}{n_{1/A}} \cdot \frac{n_{1/A}}{n_{2/A}} \cdot \frac{n_{2/A}}{n_{3/A}}$$

$$= \left(-\frac{N_1}{N_4}\right)(1)\left(-\frac{N_3}{N_2}\right)$$

$$= + \frac{N_1 N_3}{N_2 N_4} = 0.98$$

$$\Rightarrow \frac{n_4 - 100}{0 - 100} = 0.98$$

$$\Rightarrow n_4 = 2$$

$$m = \frac{n_A}{n_4} = \frac{100}{2} = 50 \quad (50 \text{ to } 1)$$

if not exactly in-line

$$N_1 = 101$$

$$N_2 = 102$$

$$N_3 = 99 \Rightarrow \underline{\underline{m = 100}}$$

$$N_4 = 99$$
